

# Technical Data Sheet of HP520J BOPP Grade PP

| Item                          |  | Specification | Unit                    | Standard    |
|-------------------------------|--|---------------|-------------------------|-------------|
| Melt flow rate (230°C,2.16kg) |  | 3.1±0.2       | g/10min                 | GB/T 3682.1 |
| Isotactic index               |  | ≥97.5         | %                       | GB/T 2412   |
| Ash                           |  | ≤250          | mg/kg                   | GB/T 9345   |
|                               | Modulus of elasticity in tension (E <sub>t</sub> ) | ≥1400         | MPa                     |             |
| Tensile<br>property           | Tensile stress at yield $(\sigma_y)$               | ≥33           | MPa                     | GB/T 1040.2 |
|                               | Tensile stress at break $(\sigma_b)$               | >15           | MPa                     |             |
|                               | Nominal tensile strain at break $(\epsilon_{tb})$  | >100          | %                       |             |
| Gels                          | 0.8mm  | <10           | PCS/1520cm <sup>2</sup> | GB/T 6595   |
|                               | 0.4mm  | <40           |                         |             |
| Yellow index                  |  | ≤0            |                         | GB/T 39822  |

### **Product Description:**

The resin is suitable for BOPP film, produced by Lyondell Basell SpheripolI technology. Propylene is produced by the PDH process, and the sulfur content of propylene is extremely low. The resin has the characteristics of high strength, high rigidity, good ductility, easy processing, low smell and so on.

## **Product Usage:**

It is typical used in BOPP film, mainly used in the production of films.

### **Product Packaging:**

The product is packed with PE composite film, 25KG/bag.

#### **Transportation and Storage:**

The transportation facility should be kept clean, dry, and be equipped with carriage or cover cloth. During the transportation, do not mix them with sand, broken metal etc., and toxic, corrosive or flammable materials; it is strictly forbidden to exposure in the sunlight or rain.

#### Warehouse Storage:

It should be stored in the warehouse which is ventilated, dry and clean, also with good fire-fighting facilities. Keep away from heat sources and avoid direct sunlight. It is strictly forbidden to store in the open air. The storage period is 12 months from the date of production.